ISO 9001:2008 and AS9100:C Certified

CNC Machinist Level III – Terrys Precision Products

CNC Machinist – Seeking Highly Skilled and Experienced Set-up Operators 1st & 2nd shifts - $30/hr and up plus sign-on

ABOUT TERRYS PRECISION PRODUCTS

Under new management, Terrys Precision Products (TPP) is a mid-market growth-oriented contract manufacturer specializing in tight-tolerance, complex and often flight critical components and assemblies for the Aerospace, Avionics, Medical and Commercial industries with its AS9100C and ISO 9001:2008 quality management system. TPP is a Member of the LOAR Group, which provides a wide range of expertise in manufacturing specialized products for the global Aerospace market.

JOB SUMMARY

Set-up and operate CNC Lathe and/or 4 and 5-axis Horizontal and Vertical Mills to produce machined parts by programming edits, setting up, and operating CNC machines; maintaining quality and safety standards; keeping records; maintaining equipment and supplies.

ESSENTIAL DUTIES AND RESPONSIBILITIES

- Ability to set up and troubleshoot CNC machines without supervision
- Set-up on mills and/or lathes by entering instructions, including zero and reference points; setting tool registers, offsets, compensation, and conditional switches; calculating requirements, including basic math, geometry, and trigonometry; proving part programs
- Provides input for the planning of machining by studying work orders, blueprints, engineering plans, materials, specifications, orthographic drawings, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
- Perform high-tolerance prototype and production-style machining using GD&T and in-process inspection
- Maintains specifications by observing drilling, grooving, and cutting, including turning, facing, knurling and thread chasing operations; taking measurements; detecting malfunctions; troubleshooting processes; adjusting and reprogramming controls; sharpening and replacing worn tools; adhering to quality assurance procedures and processes
- Check height, depth, and thickness of parts using micrometers, dial indicators, calipers, gauges, and other precision measuring equipment including CMM's
- Identify and implement opportunities for process improvement and increased efficiency

QUALIFICATIONS

- Ability to define problems and troubleshooting
- Knowledge of manufacturing processes related to the aerospace industry
- Blueprint reading/GD&T
- Ability to communicate information clearly and directly with co-workers/supervisor both verbally and in writing
- Ability to develop constructive and cooperative working relationships
- Ability to work overtime as required which is essential to the business

EDUCATION/EXPERIENCE

- High school diploma or equivalent and a minimum of 8 years' experience with CNC machining,

TPP is an Equal Opportunity Employer